

# Predicting the Service-Life of Concrete Structures Exposed to Chemically Aggressive Environments

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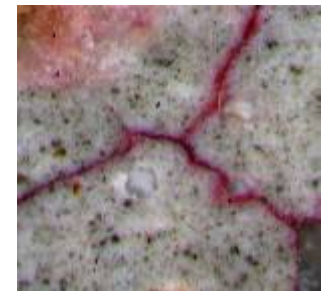
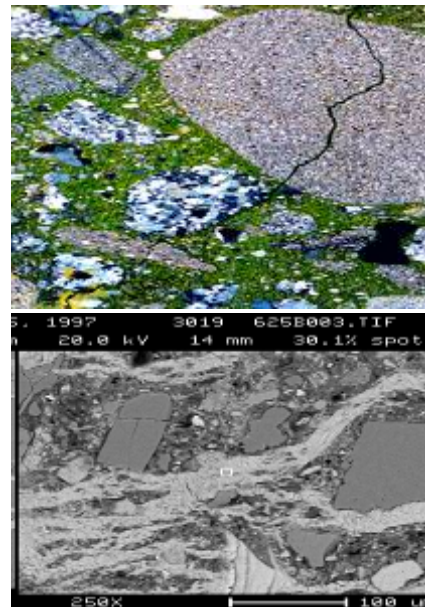
**Materials Service Life  
Laval University**

**CEMENTITIOUS MATERIALS FOR WASTE TREATMENT,  
DISPOSAL, REMEDIATION & DECOMMISSIONING WORKSHOP**

**Savannah River Site, Aiken South Carolina  
December 12-14, 2006**



# Concrete degradation



# SUMMA Consortium - Members



**US Army Corps  
of Engineers**



# Multi-ionic model

The transport of ions in **STADIUM**<sup>®</sup> is modeled with the extended Nernst-Planck equation with an advection term:



Mass conservation equation: 
$$\frac{\partial(wc_i)}{\partial t} + \text{div}(j_i) = 0$$

Flux of ions (1D): 
$$j_i = \underbrace{-wD_i \frac{\partial c_i}{\partial x}}_{\text{diffusion}} - \underbrace{w \frac{D_i z_i F}{RT} c_i \frac{\partial \psi}{\partial x}}_{\text{electrical coupling}} - \underbrace{wD_i c_i \frac{\partial \ln \gamma_i}{\partial x}}_{\text{chemical activity}} - \underbrace{D_w c_i \frac{\partial w}{\partial x}}_{\text{advection}}$$

Variables:

- Concentrations  $c_i$
- Diffusion potential  $\psi$
- Water content  $w$
- Temperature  $T$



# Multi-ionic model

To complete the system of equations, the following relationships are considered:

**Poisson:** 
$$\tau \frac{d}{dx} \left( w \frac{d\psi}{dx} \right) + \frac{F}{\epsilon} w \left( \sum_{i=1}^N z_i c_i \right) = 0$$

**Richards:** 
$$\frac{\partial w}{\partial t} - \frac{\partial}{\partial x} \left( D_w \frac{\partial w}{\partial x} \right) = 0$$

**Heat conduction:** 
$$\rho C \frac{\partial T}{\partial t} - \text{div} (k \text{grad} T) = 0$$

The system of equations is solved using the finite element method:

- 11 unknowns: 8 x  $c_i$  +  $w$  +  $\psi$  +  $T$
- 11 equations: 8 conservation + Poisson + Richards + Heat

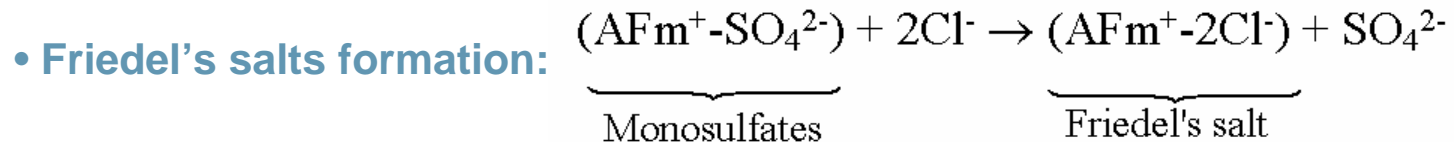
# Multi-ionic model

The chemical reactions are modeled according to dissolution/precipitation equilibrium relationships:

**Dissolution/precipitation:** 
$$K_m = \prod_{i=1}^N c_i^{\nu_{mi}} \gamma_j^{\nu_{mj}}$$

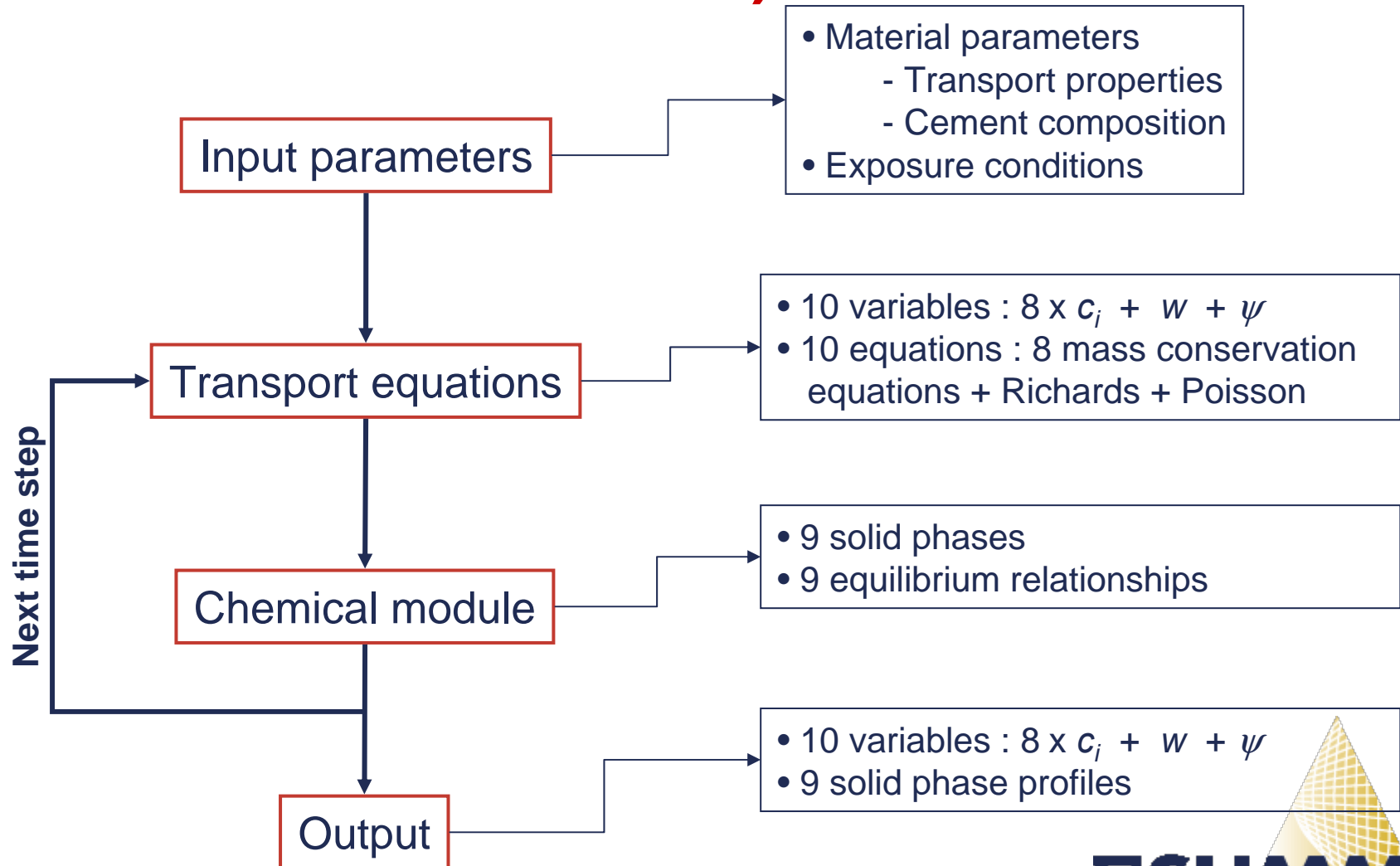
**Portlandite:** 
$$K_{CH} = \gamma_{Ca} \gamma_{OH}^2 [Ca][OH]^2$$

In the case of chlorides, the formation of Friedel's salts is modeled according to an ionic exchange relationship:



• **Relationship:** 
$$K = \frac{\{Cl\}^2}{\{SO_4\}} \frac{[AFm_{SO_4}]}{[AFm_{Cl}]}$$

# Operator-splitting algorithm (Isothermal case - SNIA)



# Multi-ionic model

To bring the solution back to equilibrium at one node, the following non-linear system of equations is solved:

$$K_{CH} = \gamma_{Ca} \gamma_{OH}^2 (Ca^{\circ} + X_{CH} + 6X_{Aft} + X_{Gyp} + \dots) (OH^{\circ} + 2X_{CH} + 4X_{Aft} + \dots)^2$$

$$K_{Gyp} = \gamma_{Ca} \gamma_{SO4} (Ca^{\circ} + X_{CH} + 6X_{Aft} + X_{Gyp} + \dots) (SO_4^{\circ} + 3X_{Aft} + X_{Gyp} + \dots)$$

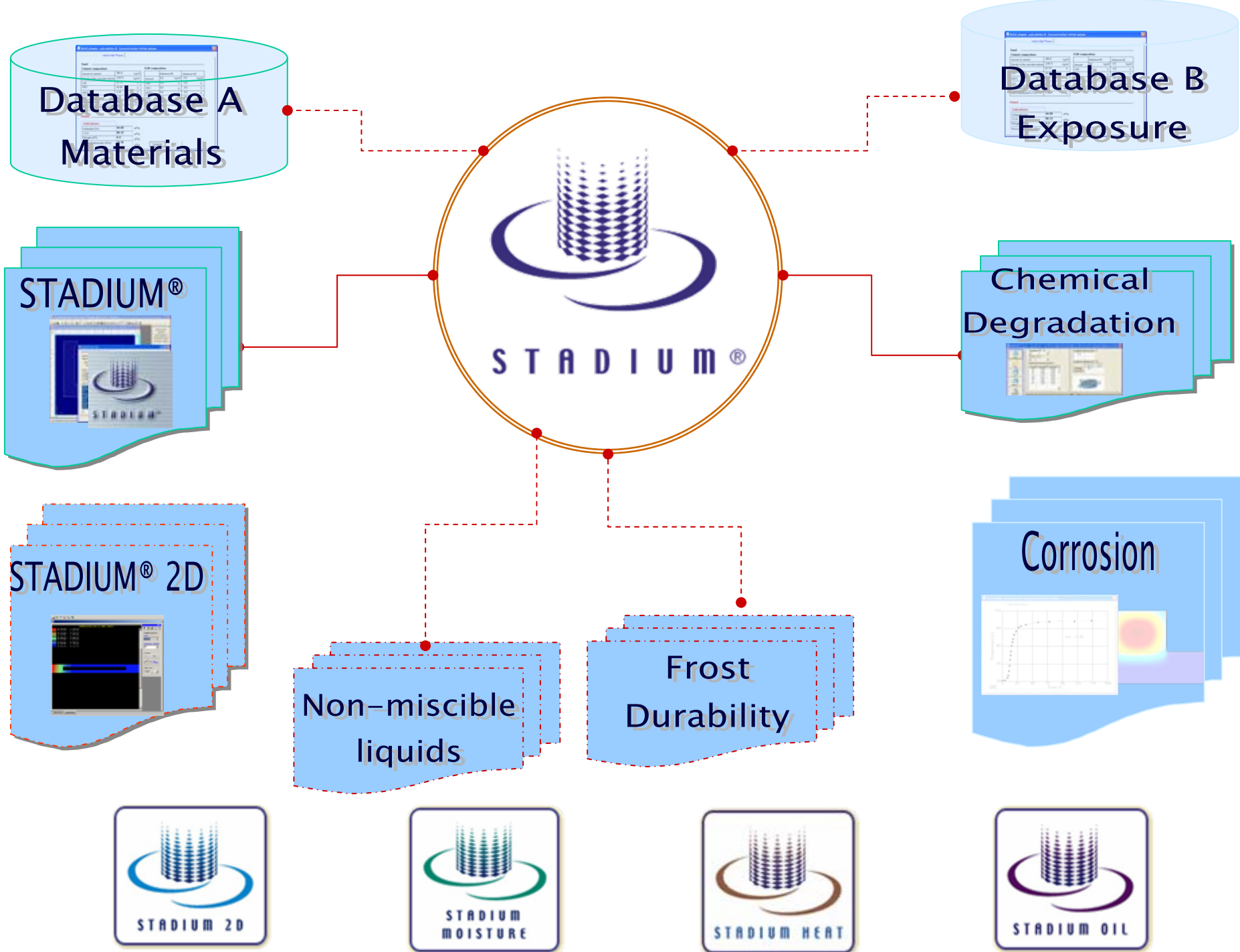
$$\vdots$$
$$\vdots$$
$$\vdots$$

$X_i$  = amount of solid i dissolved or formed

$C^{\circ}$  = concentration before equilibrium

Numerical method: Newton-Raphson





# Input parameters

In order to run the model, one needs to generate information on the following properties:

- Mixture characteristics
- Binder composition
- Porosity
- Pore solution
- Diffusion coefficients (formation factor)
- Water diffusivity

The other parameters are either physical constants or properties that have a relatively weak influence on the output:

- $F$ ,  $R$ ,  $z_i$ , ...
- Thermal properties:  $k$ ,  $C$

# Cement chemistry

**Material List**  
Concrete 2.2 - 0.35 w/b Type I Cement +20% Fly Ash Type C

Experimental Procedure... Hide Advanced... Ok Cancel Help

Mixture Proportions | Transport Properties | Binder Chemical Composition | ☒ Validate Data with Expert System ☐ Show Message

**Cement Composition:**

Cement content:	340	kg/m³
Binder Density:	3070	kg/m³
CaO :	62.4	%
SiO <sub>2</sub> :	19.3	%
Al <sub>2</sub> O <sub>3</sub> :	5	%
SO <sub>3</sub> :	4	%
Degrees of hydration:	0.85	(0-1)
Al <sub>2</sub> O <sub>3</sub> Substituted in CSH:	3.00	%

**SCM Composition:**

Fly Ash (type C)		
Amount:	85	kg/m³
CaO :	27.7	%
SiO <sub>2</sub> :	32.5	%
Al <sub>2</sub> O <sub>3</sub> :	19.2	%
SO <sub>3</sub> :	2.76	%
Hydration	0.4	(0-1)

**Solid Phases:**

Portlandite (CH) :	23.03	%
C-S-H :	17.44	%
Ettringite (AFt) :	2.05	%
Monosulfoaluminates	28.6	%

**Cement Composition**

CaO 62.4%  
SiO<sub>2</sub> 19.3%  
Al<sub>2</sub>O<sub>3</sub> 5.0%  
SO<sub>3</sub> 4.0%  
Others 9.3%

Compute Help

$$\frac{\Gamma_{Ca}}{\Gamma_{CH}} S_{CH} + 1.65 \frac{\Gamma_{Ca}}{\Gamma_{csh}} S_{csh} + 6 \frac{\Gamma_{Ca}}{\Gamma_{AFt}} S_{AFt} + 4 \frac{\Gamma_{Ca}}{\Gamma_{AFm}} S_{AFm} = 10 \text{ CaO } \frac{\Gamma_{Ca}}{\Gamma_{CaO}}$$

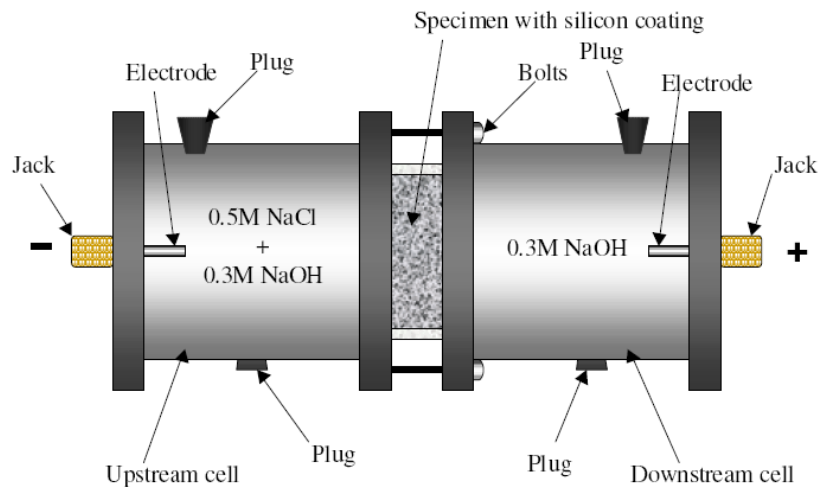
$$\frac{\Gamma_{Si}}{\Gamma_{csh}} S_{csh} = 10 \text{ SiO}_2 \frac{\Gamma_{Ca}}{\Gamma_{SiO_2}}$$

$$2 \frac{\Gamma_{Al}}{\Gamma_{AFt}} S_{AFt} + 2 \frac{\Gamma_{Al}}{\Gamma_{AFm}} S_{AFm} + 2 \xi_{Al_2O_3} \frac{\Gamma_{Al}}{\Gamma_{Al_2O_3}} S_{csh} = 10 \text{ Al}_2\text{O}_3 \frac{2\Gamma_{Al}}{\Gamma_{Al_2O_3}}$$

$$3 \frac{\Gamma_S}{\Gamma_{AFt}} S_{AFt} + \frac{\Gamma_S}{\Gamma_{AFm}} S_{AFm} = 10 \text{ SO}_3 \frac{\Gamma_S}{\Gamma_{SO_3}}$$

# Diffusion coefficients

## Experimental procedure:

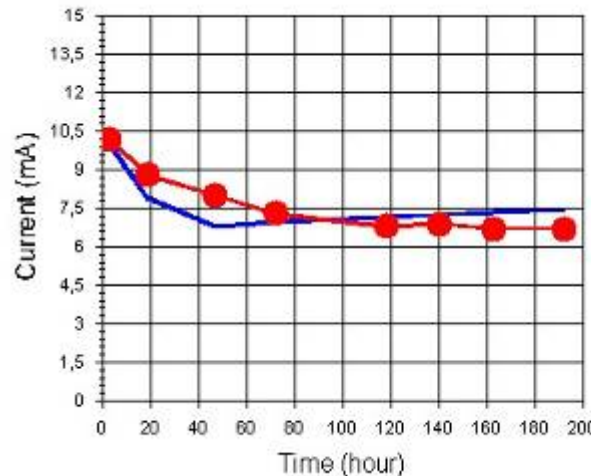


Evaluation of the diffusion coefficients for all ionic species:

- OH
- Na
- K
- SO4 ...

STADIUM

$$I_c^{num} = SF \sum_{i=1}^{IN} z_i j_i$$



● Experimental  
— Simulation

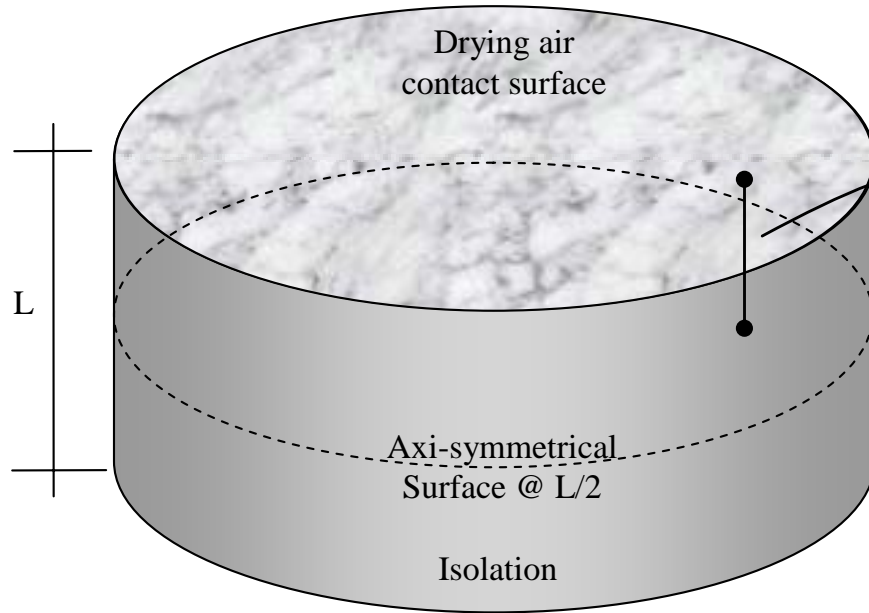
# Diffusion coefficients

ASTM Type I  
w/c = 0.5 – Cure = 18 m.

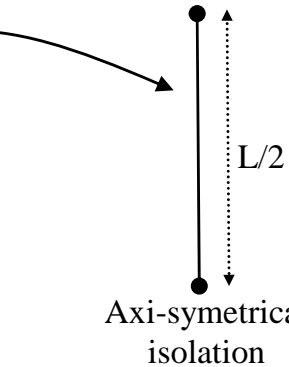
Test Condition		$\tau$
Solution	V/mm	
NaCl – 0.5 M	0.4	35.4
NaCl – 0.5 M	0.2	38.5
NaCl – 0.1 M	0.4	39.0
Na <sub>2</sub> SO <sub>4</sub> – 0.2 M	0.4	41.0

Variation =  $\pm 14\%$

# Water diffusivity



Air drying diffusion  
Flow =  $D_{\text{air}} \cdot (\theta_i - \theta_f)$



$$\left\{ \begin{array}{l} \theta(x, 0) = \phi \\ \left. \frac{\partial \theta}{\partial x} \right|_{x=0} = 0 \\ D(\theta) \left. \frac{\partial \theta}{\partial x} \right|_{x=L/2} = D_{\text{air}} (\phi - \theta_f) \end{array} \right.$$

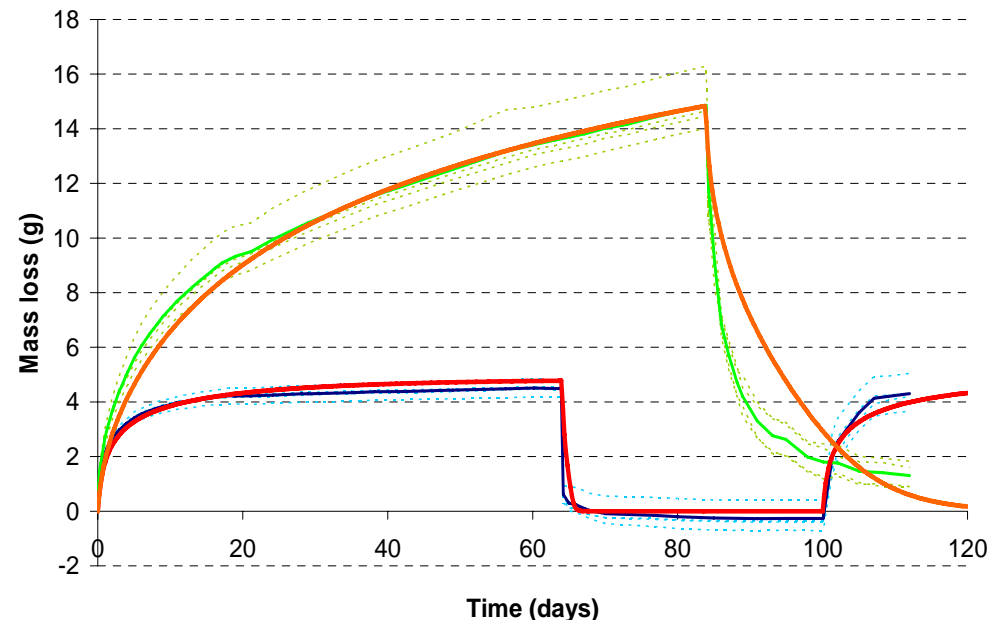
$$D = D_0 \exp(Bw)$$

$B = 80$  for all

$$D_0 = 1.5 \times 10^{-14} \text{ (w/c = 0.45)}$$

$$D_0 = 15 \times 10^{-14} \text{ (w/c = 0.75)}$$

Drying/absorption test - 0.4 T10 concrete



# Exposure conditions

**Exposure Conditions for: PARKING - [ Slab ]**

**Location**  **STRUCTURE : [PARKING]** **Type of Exposure**

**Type of Element**

---

**Temperature** Mean value  °C Amplitude  °C

**Humidity (air)** Mean value  [%] Amplitude  [%]

**Humidity (ground)** Mean value  [%] Amplitude  [%]

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**Sodium Chloride** **NaCl** =  [mmol/L] Duration =  days

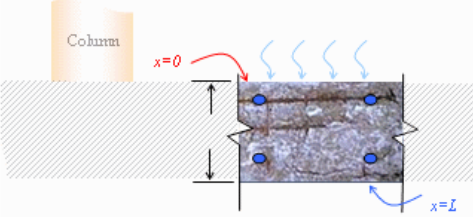
**Magnesium Sulfate** **MgSO4** =  [mmol/L]

**Calcium Chloride** **CaCl2** =  [mmol/L]

**Sodium Sulfate** **Na2SO4** =  [mmol/L]

**Potassium Chloride** **KCl** =  [mmol/L]

**[Slab] - Exposure condition at x=0**



**Location: Quebec - Exposition type: Deicing salts - NaCl - Element type: Slab**

**Chloride (mmol/L)** **Temp. (°C)** **Humidity (%)** **Chloride**

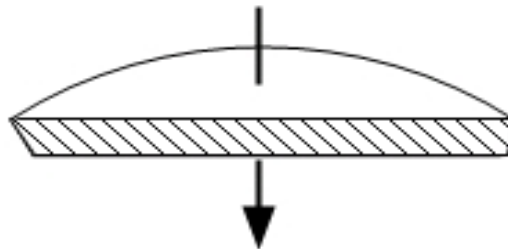
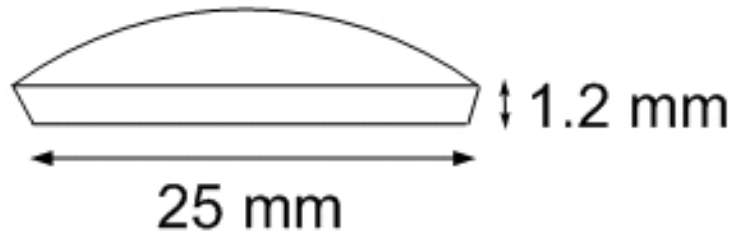
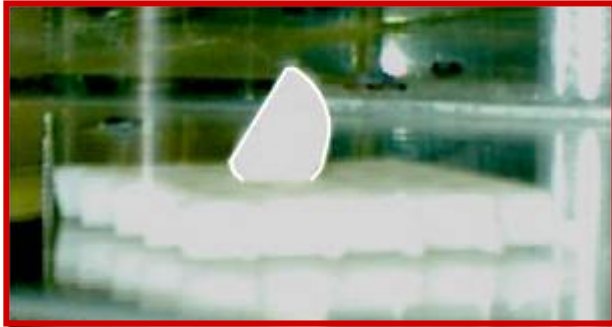


**Time (days) at x=0**

Ok Cancel Help White BackColor ☐ Round Corner ☐ View Border ☐

# Experimental validation

Thin  $C_3S$  slices



25-L Reservoir

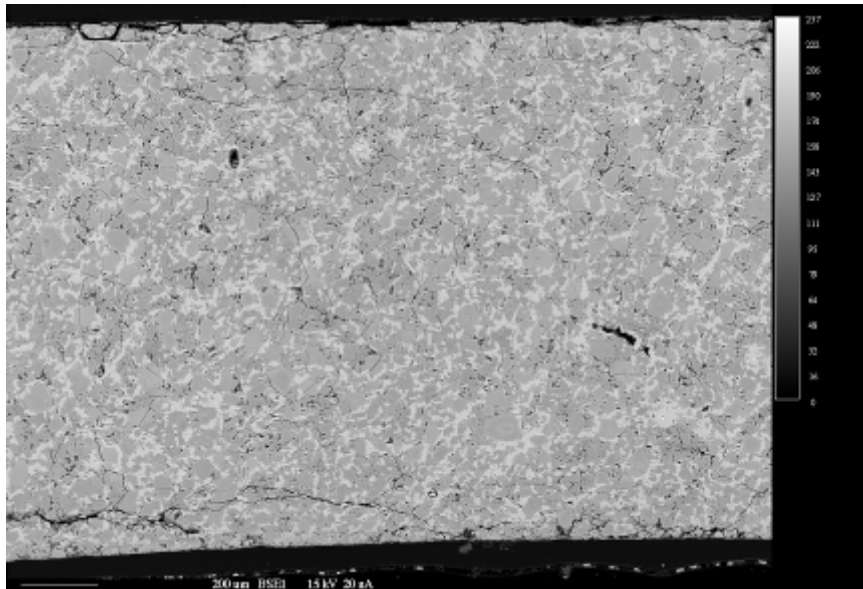




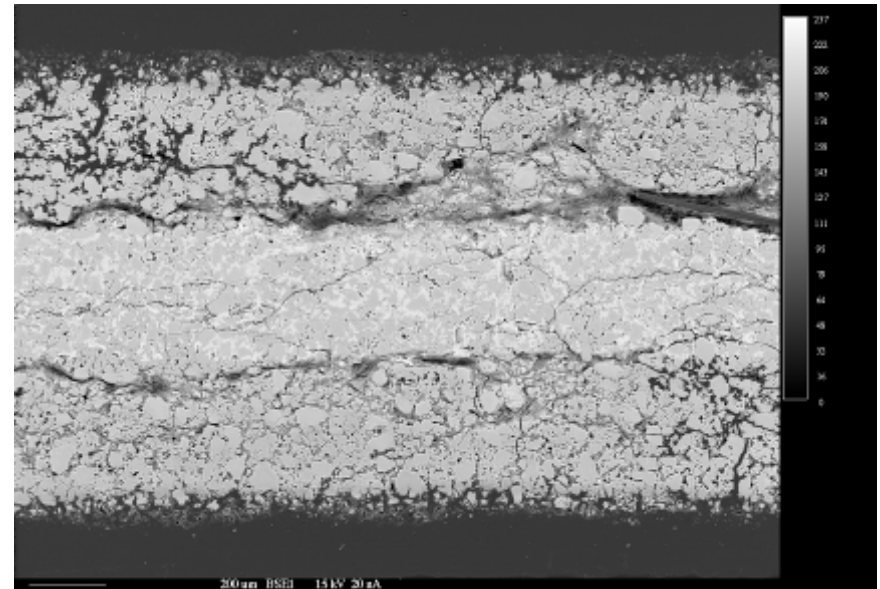
# Validation - Leaching

## Degradation analyses

Sound  $C_3S$  paste



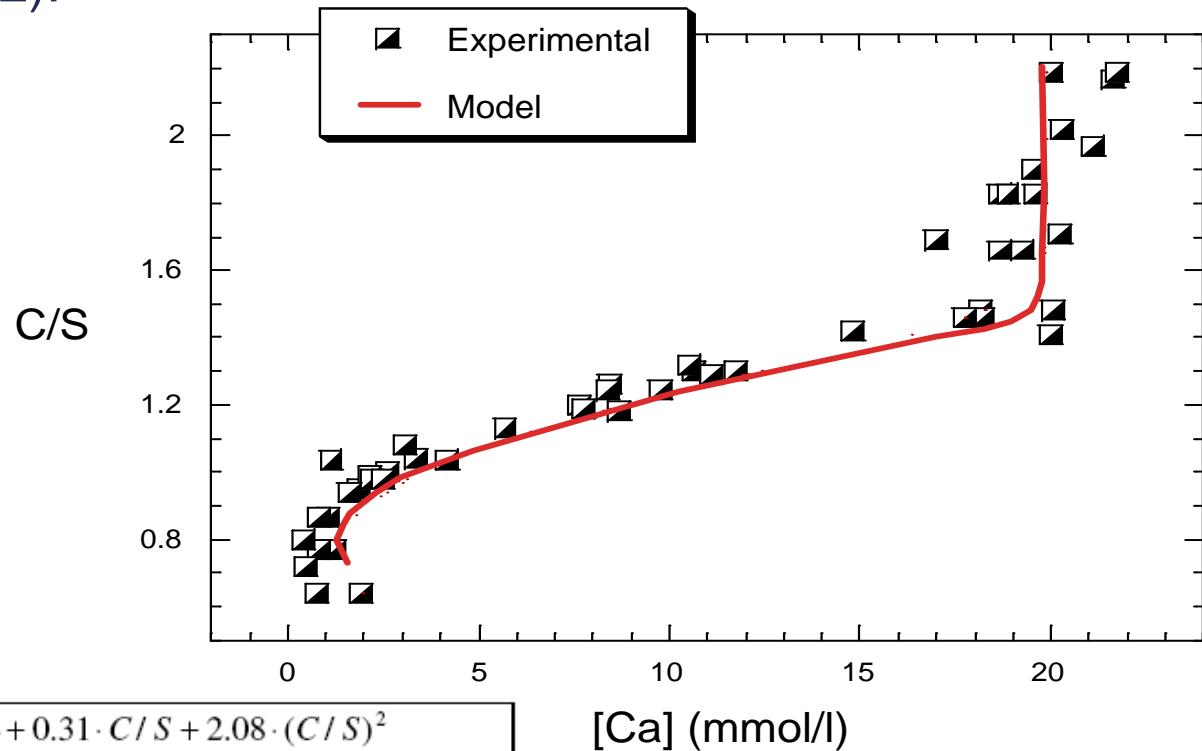
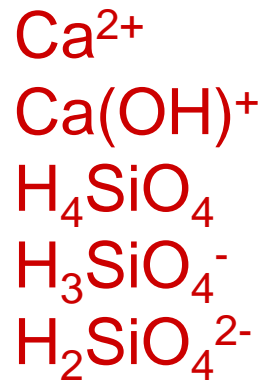
Leached  $C_3S$  paste



Initial Porosity = 50%      $\tau = 35.2$

# Modeling - Leaching

The C-S-H decalcification modeling is based on Berner's approach (1992):

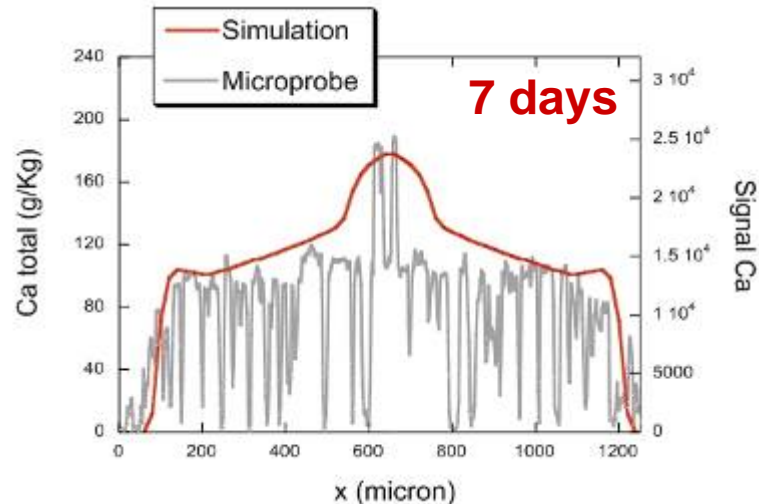
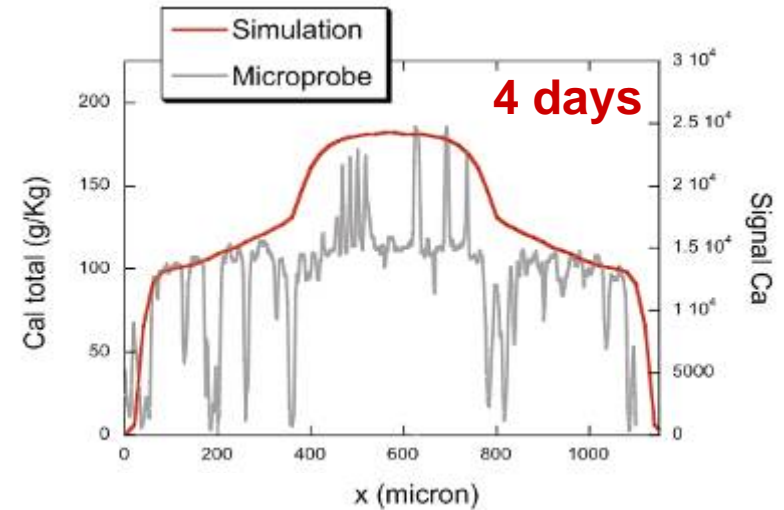
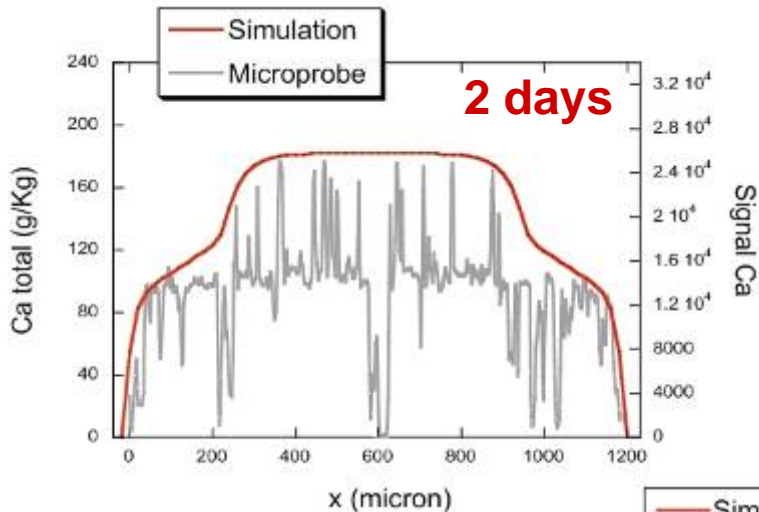


$C/S \leq 0.7$	$pK_{\text{SiO}_2} = 2.74 + 0.31 \cdot C/S + 2.08 \cdot (C/S)^2$ $pK_{\text{csh}} = 7.50$
$0.7 \leq C/S \leq 1.5$	$pK_{\text{csh}} = 5.29 + 3.01 \cdot C/S - 0.51 \cdot (C/S)^2$ $pK_{\text{Ca}(\text{OH})_2} = 18.54 - 16.58 \cdot C/S + 5.15 \cdot (C/S)^2$
$C/S \geq 1.5$	$pK_{\text{csh}} = 8.60$ $pK_{\text{Ca}(\text{OH})_2} = 5.18$

# Validation - Leaching

Thin  $C_3S$  slices (w/c: 0.5) – Pure water

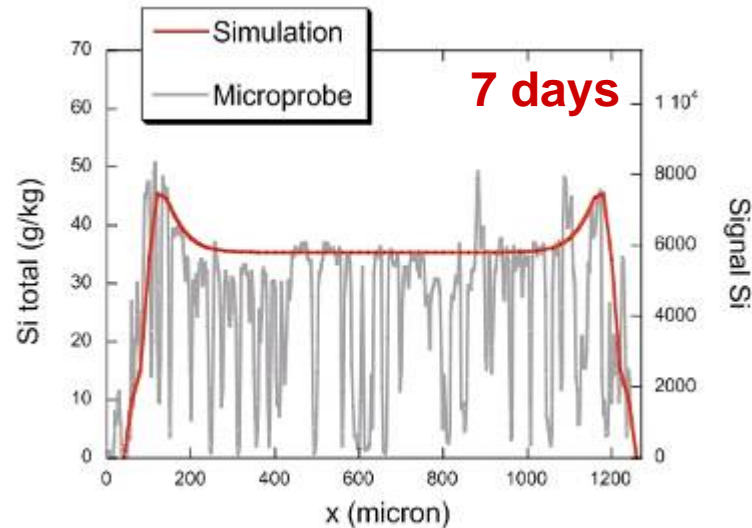
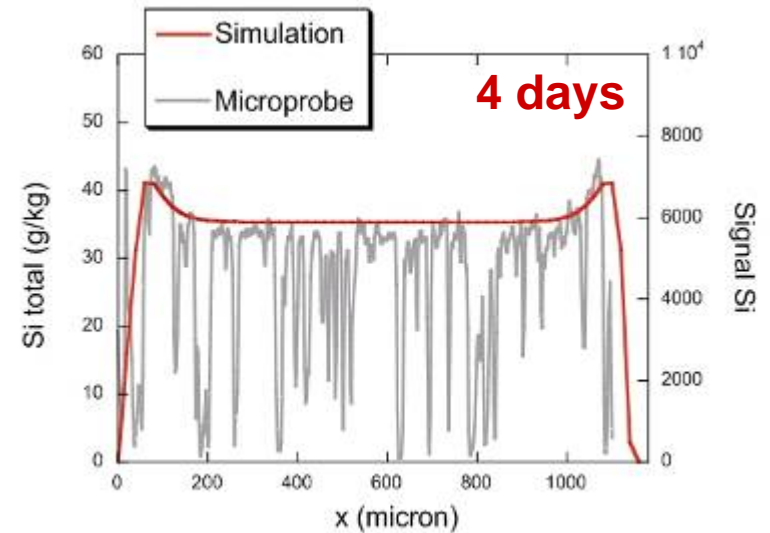
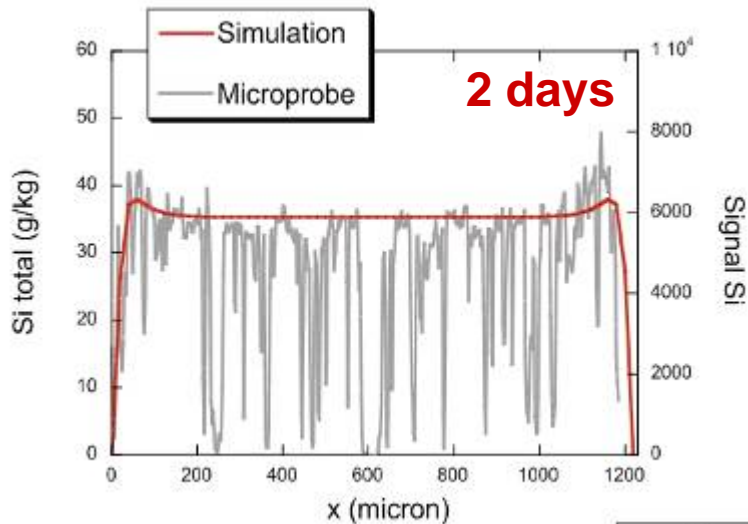
## Calcium profiles



# Validation - Leaching

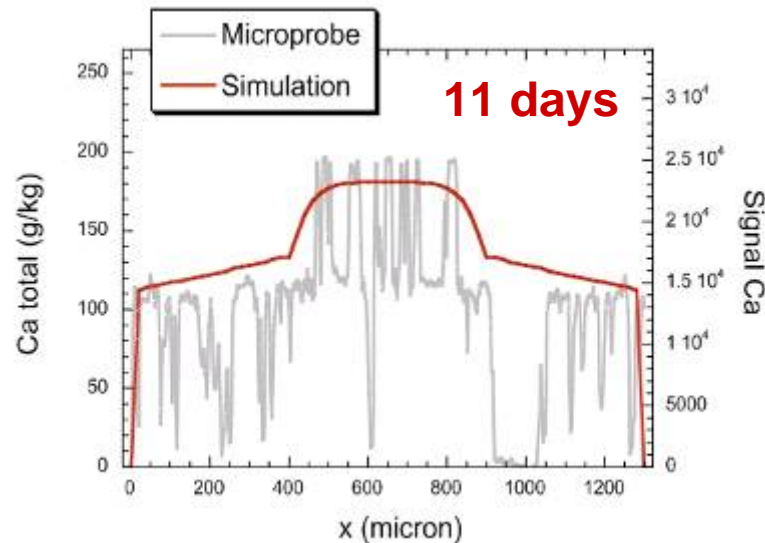
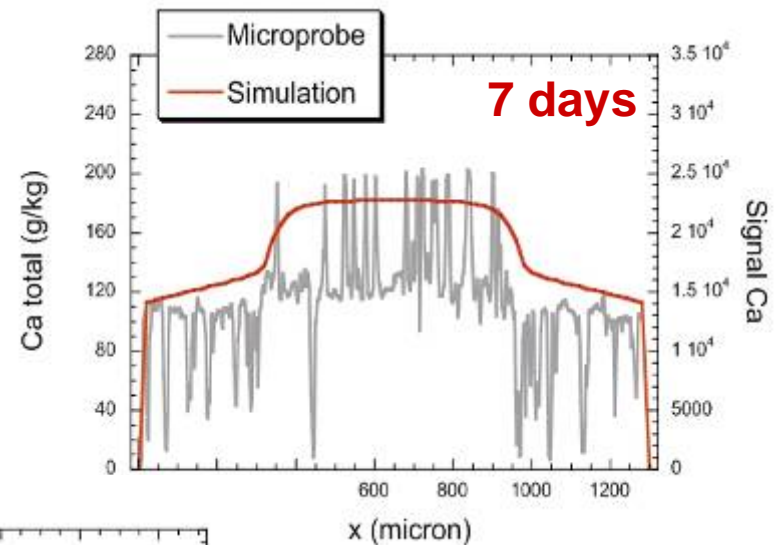
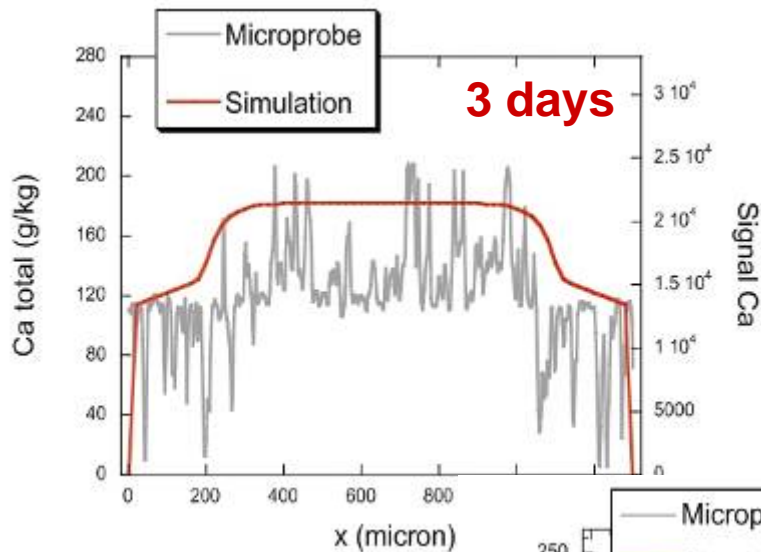
Thin  $C_3S$  slices (w/c: 0.5) – Pure water

## Silicon profiles



# Validation – Leaching (pH = 12)

Thin  $C_3S$  slices (w/c: 0.5) - Calcium profiles



# Validation - Leaching

Solid phase	Chemical description	Equilibrium relationship	-log(Ksp)
Portlandite	$\text{Ca(OH)}_2$	$K_{sp} = \{\text{Ca}\} \{\text{OH}\}^2$	5.2
C-S-H	$1.65\text{CaO} \cdot \text{SiO}_2 \cdot (2.45)\text{H}_2\text{O}$ *	$K_{sp} = \{\text{Ca}\} \{\text{OH}\}^2$ **	6.2
Ettringite	$3\text{CaO} \cdot \text{Al}_2\text{O}_3 \cdot 3\text{CaSO}_4 \cdot 32\text{H}_2\text{O}$	$K_{sp} = \{\text{Ca}\}^6 \{\text{OH}\}^4 \{\text{SO}_4\}^3 \{\text{Al(OH)}_4\}^2$	44.0
Monosulfates	$3\text{CaO} \cdot \text{Al}_2\text{O}_3 \cdot \text{CaSO}_4 \cdot 12\text{H}_2\text{O}$	$K_{sp} = \{\text{Ca}\}^4 \{\text{OH}\}^4 \{\text{SO}_4\} \{\text{Al(OH)}_4\}^2$	29.1
Gypsum	$\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$	$K_{sp} = \{\text{Ca}\} \{\text{SO}_4\}$	4.6
Mirabilite	$\text{Na}_2\text{SO}_4 \cdot 10\text{H}_2\text{O}$	$K_{sp} = \{\text{Na}\}^2 \{\text{SO}_4\}$	1.2

{...} indicate chemical activity

\* : A C/S of 1.65 is assumed for the C-S-H

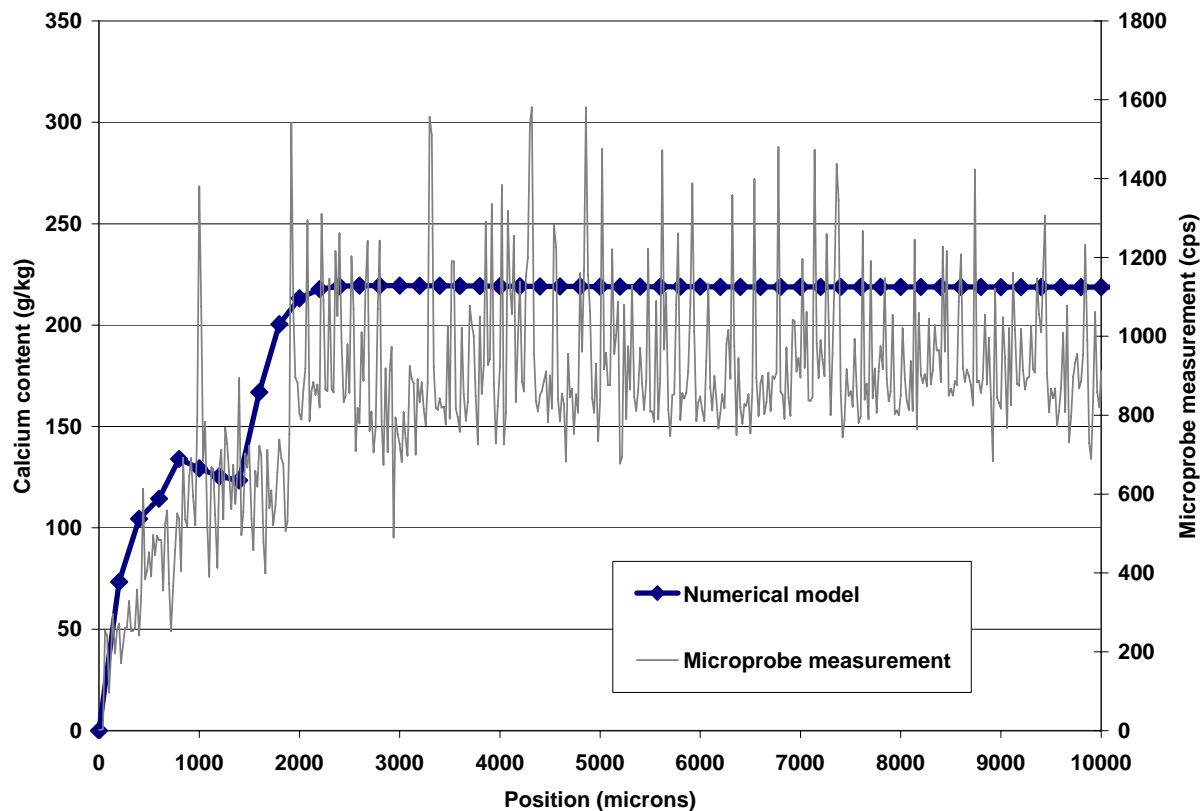
\*\* : The C-S-H decalcification is modeled as portlandite dissolution with a lower  $K_{sp}$



# Validation - Leaching

The model has been validated for several degradation cases.

- Pure water exposure:



Paste (w/c:0.6, Type 10)  
exposed to deionized  
water for 3 months –

Calcium profile

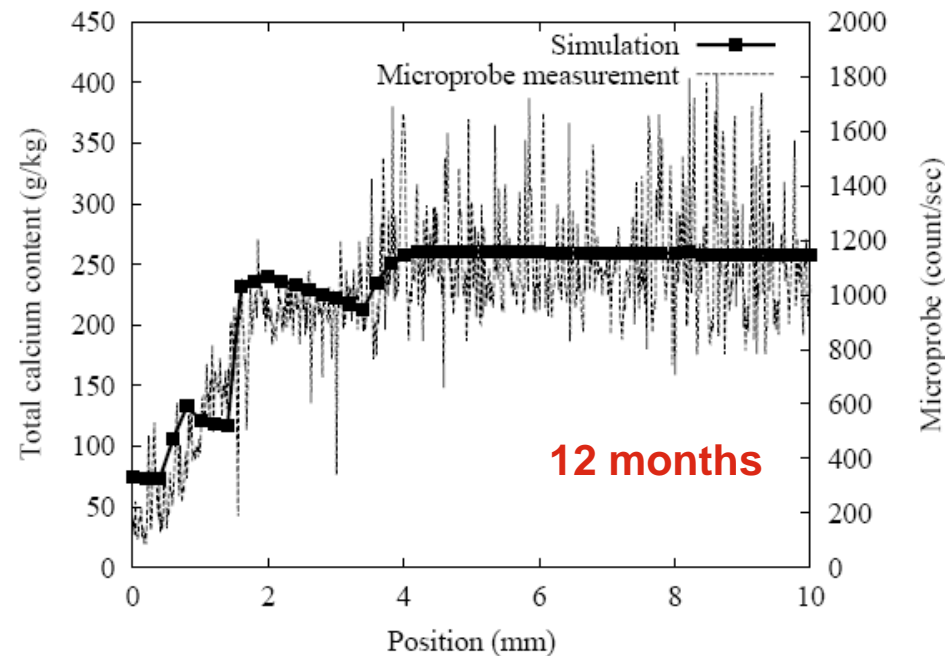
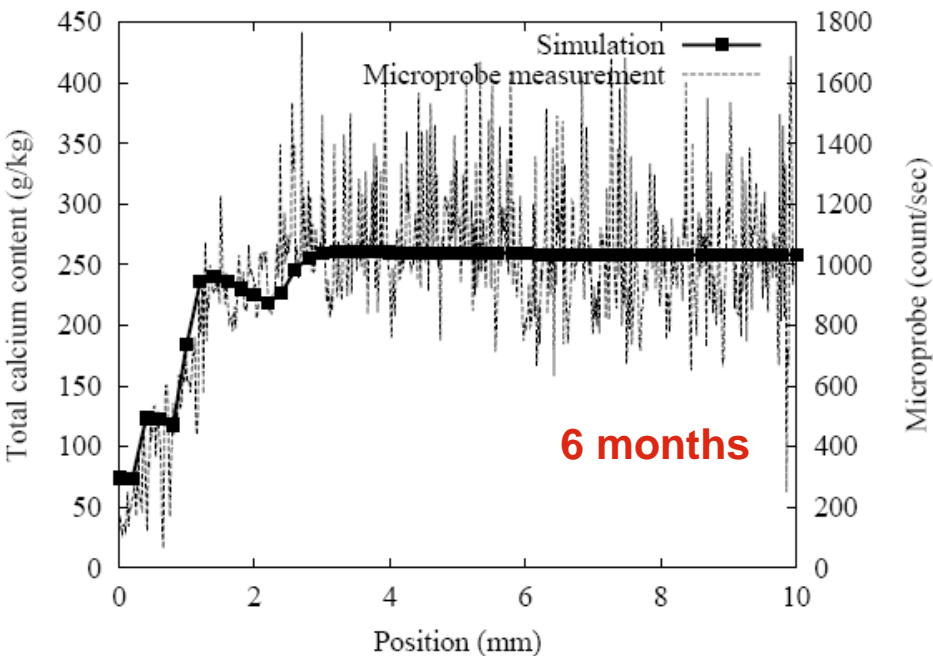


# Validation – Sulfate attack

Neat Cement Paste

(w/c: 0.6, ASTM Type I cement,  $\text{Na}_2\text{SO}_4 = 50 \text{ mmol/L}$ )

## Calcium profiles

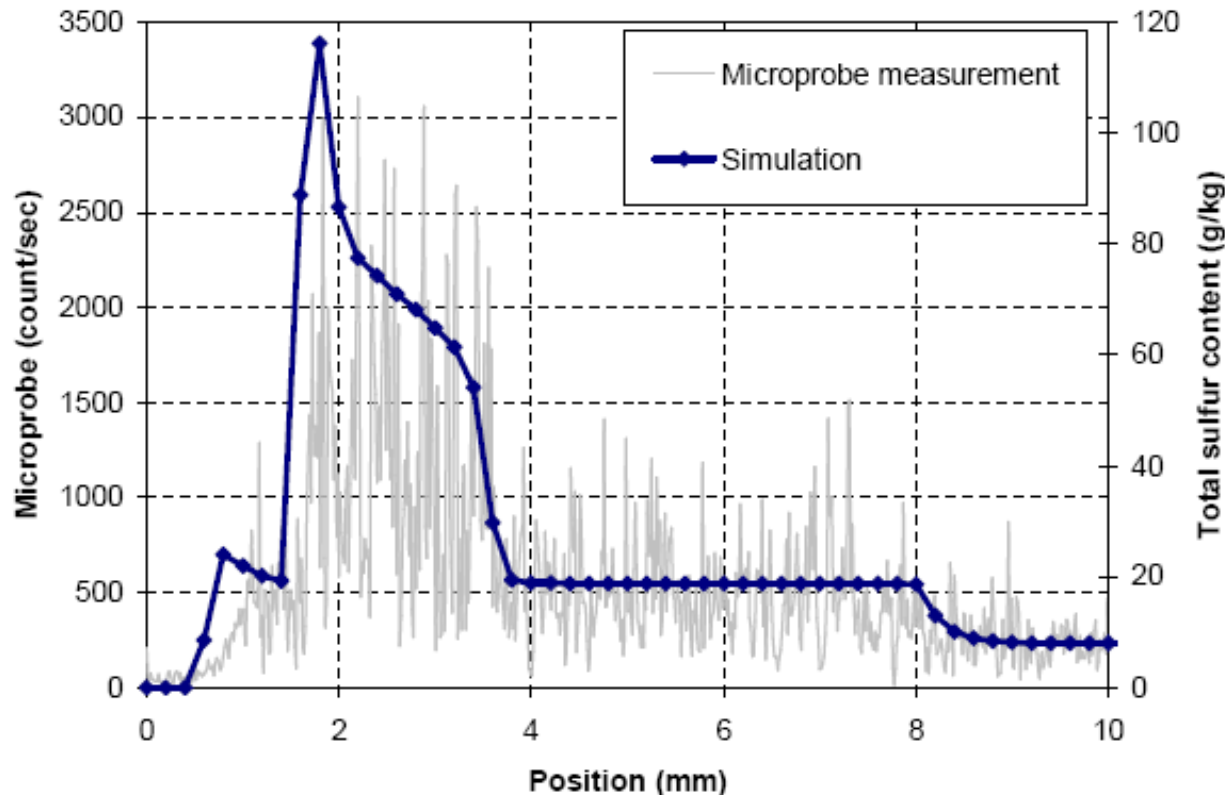




# Validation – Sulfate attack

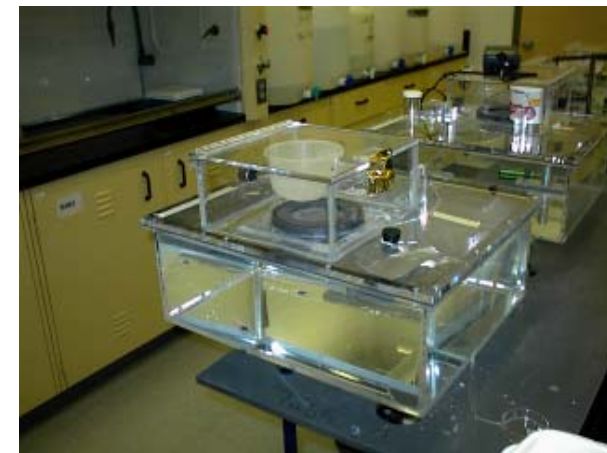
The model has been validated for several degradation cases.

- Sodium sulfate exposure:



Paste (w/c: 0.6, Type 10)  
exposed to  $\text{Na}_2\text{SO}_4$   
(50 mmol/L) for 12  
months –

Sulfur profile

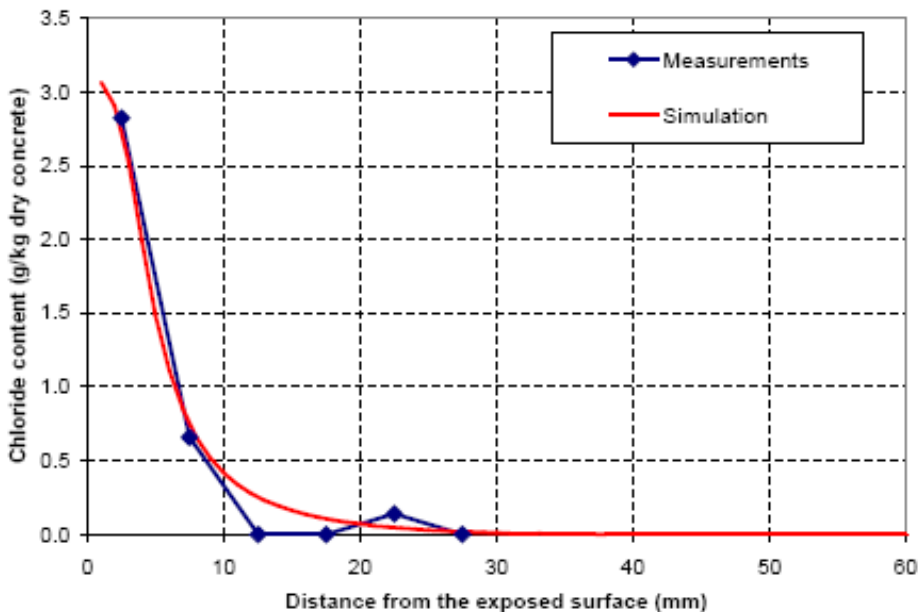


# Validation – Chloride attack

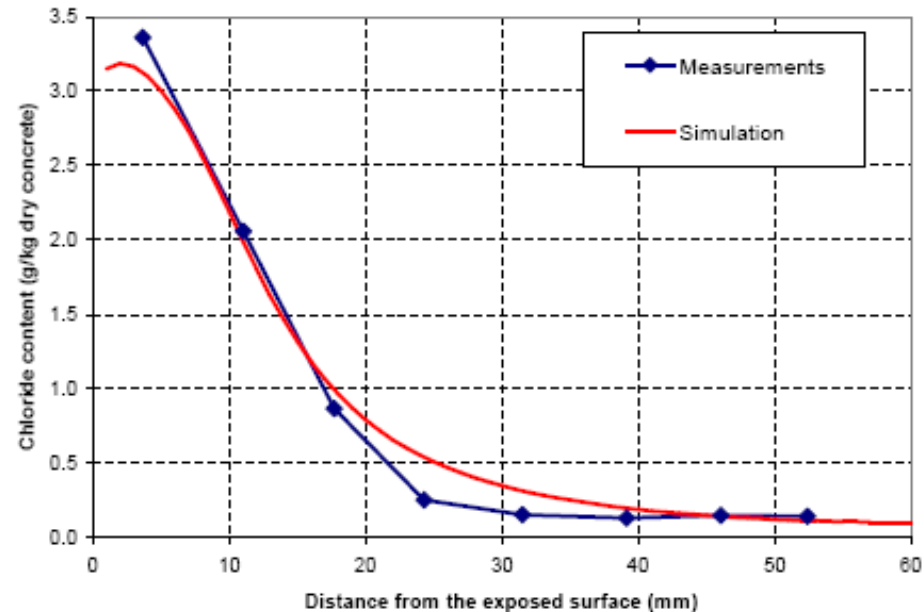
The approach has been validated for several degradation cases.

- Sodium chloride exposure:

0.45 CSA Type 10 (ASTM Type I) concrete



(a) One-month exposure



(b) Eight-month exposure



130 Liberty St. (WTC New York)



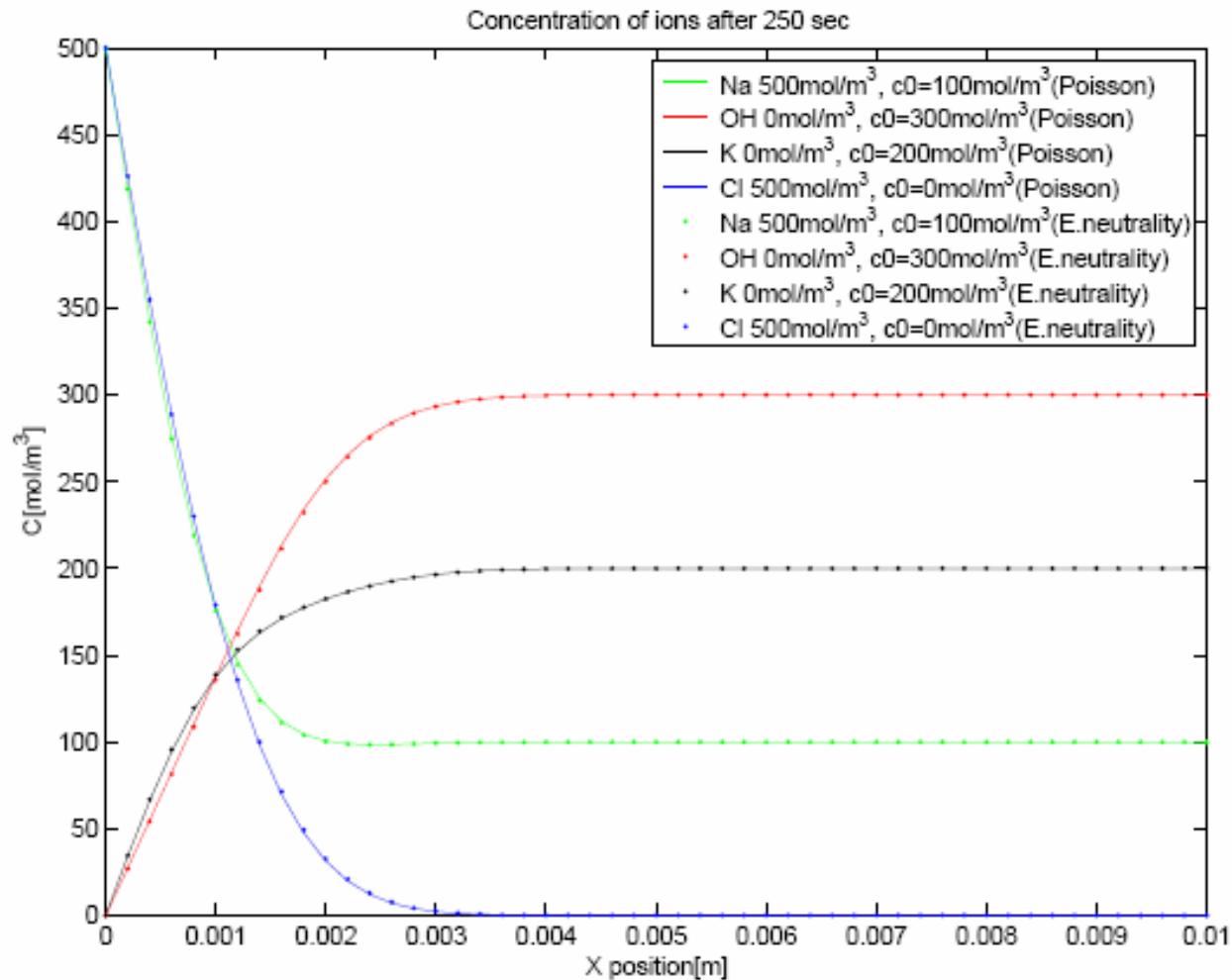
U.S. Embassy (Abu Dhabi)



Parking structure (Louisville, KY)

**Questions?**

# Multi-ionic model



# Transport properties

Modeling the effect of temperature on diffusion coefficients:

$$D_i = D_i^{\text{ref}} \exp [ \alpha (T - T^{\text{ref}}) ]$$

Evaluation of  $\alpha$ :

W/C	Hydration (days)	$\alpha$ (1)	
		Type 10	Type 50
0.45	28	0.0248	0.0173
	91	0.0207	0.0272
	365	0.0314	0.0377
0.65	28	0.0283	0.0277
	91	0.0372	0.0346
	365	0.0341	0.0446
0.75	28	0.0286	0.0299
	91	0.0320	0.0280
	365	0.0313	0.0309

# Transport properties

Modeling the effect of temperature on diffusion coefficients:

$$D_i = D_i^{ref} \exp [ \alpha (T - T^{ref}) ]$$

The value of  $\alpha$ :

- does not depend on the w/c,
- does not depend on the type of cement,
- does not depend on hydration.

The parameter  $\alpha$  characterizes the effect of temperature on diffusion.

The global analysis of the results gives:  $\alpha = 0.028$ .



# Heat transfer

The following heat conduction equation is implemented in the 1D version of the model:

$$\rho C \frac{\partial T}{\partial t} - \text{div} (k \text{grad} T) = 0$$

where the conductivity **k** depends on temperature **T** and the degree of saturation **S**<sup>\*</sup>:

$$k = k^{ref} (0.244(S - 1) + 1) \times (0.0015(T - T^{ref}) + 1)$$



# Transport equations

Without the constant temperature assumption, the following term is added to the flux relationship:

$$j_i = -D_i \frac{\partial c_i}{\partial x} - \frac{D_i z_i F}{RT} c_i \frac{\partial \psi}{\partial x} - D_i c_i \frac{\partial \ln \gamma_i}{\partial x} - \frac{D_i c_i \ln(\gamma_i c_i)}{T} \frac{\partial T}{\partial x}$$

- Special care must be taken when  $c_i=0$  because of the *ln* term. Evaluating the limit shows that the term tends to 0 in that case.

# Chemical reactions

The effect of temperature on chemical reactions is modeled according to the Van't Hoff relationship.

It relates the equilibrium constant of the solid phases considered in **STADIUM**<sup>®</sup> with temperature.

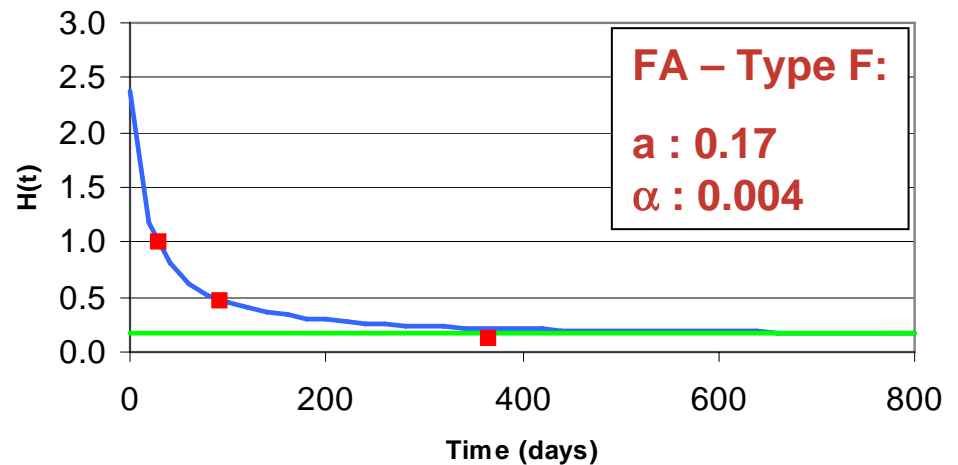
$$\ln(K_{\text{sp}}) = \ln(K^{\circ}) + \frac{\Delta H^{\circ}}{R} \left( \frac{1}{T^{\circ}} - \frac{1}{T} \right)$$

- $T^{\circ}$  and  $K^{\circ}$  are reference values at 25°C.
- $\Delta H^{\circ}$  is the reaction enthalpy.

# Diffusion coefficients

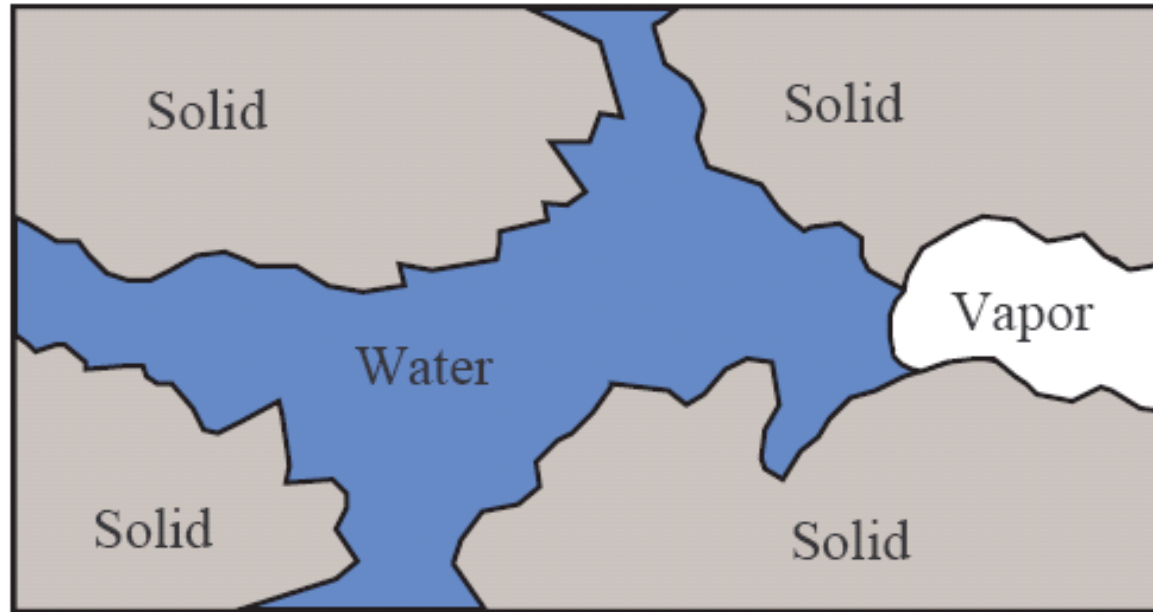
Hydration function: 
$$H(t) = \frac{a}{1 + (a - 1)e^{-\alpha(t-t_{ref})}}$$

	$D_{Cl}$ (E x 10 <sup>-11</sup> m <sup>2</sup> /s)
Curing	Type 10
28	15,2
91	14,9
365	14,1



# Diffusion coefficients

## Impact of moisture content

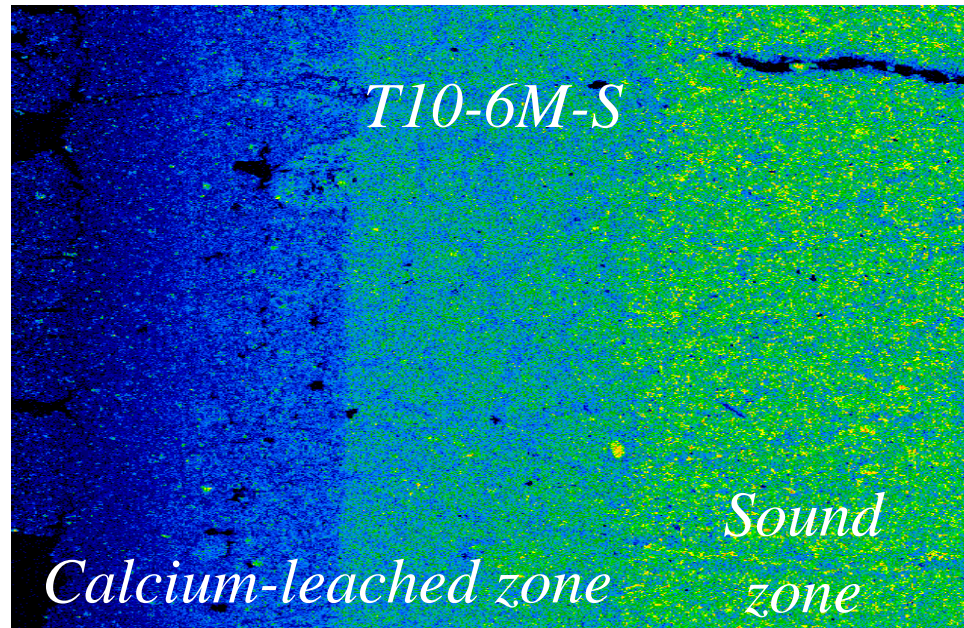


$$D_i = \tau D_i^o \left( \frac{w^{7/3}}{\phi^{7/3}} \right)$$

Millington and Quirk,  
Trans. Faraday Soc., vol. 57 (1961)

# Diffusion coefficients

## Impact of degradation



$$H_D(\phi) = \left(\frac{\phi}{\phi_o}\right)^3 \left(\frac{1 - \phi_o}{1 - \phi}\right)^2 \quad H_D(\phi) = \frac{e^{4.3\phi/V_p}}{e^{4.3\phi_o/V_p}}$$